

Work Order ID 77540

77540

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Tuesday, December 13, 2011 10:08:06 AM

Item ID: D3544-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Clamp
 Start Date: 12/13/2011 Start Qty: 7.00 ***7*** Cust Item ID:
 Required Date: 12/14/2011 Req'd Qty: 7.00 ***7*** Customer:
 Reference:

Approvals: Process Plan: mf Date: 11-12-13 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3544	Rev A								
100		0.00							
100	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D3544								
110		0.00							
110	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: <u>SI 457</u>								
Packaging	Memo	0.00							
Packaging									

SP 11/12/13 (7)

SP 11/12/13

(7)

(7x) SP 11-12-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

77540

Tuesday, December 13, 2011 10:08:06 AM

Accept

N900040100

Setup Start *NS1*

Stop ***NS2***

Start Date: 12/13/2011 **Start Qty:** 7.00 ***7***

Cust Item ID:

Required Date: 12/14/2011 **Req'd Qty:** 7.00 ***7***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID**Tool #**

Plan Code

Accept Qty

Reject Qty

Reject
Number

**Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00


130

QC

Memo

0.00

Quality Control

Number Stamp
11/12/14 

MR
11-12-94

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, December 13, 2011 10:08:05 AM

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Work Order ID: 77540

Parent Item: D3544-041

Parent Item Name: Clamp

Start Date: 12/13/2011

Required Date: 12/14/2011

Start Qty: 7.00

Required Qty: 7.00

Comments: IPP Rev:A New Issue 06-08-29 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182 Heat Shrink		Manufactured	No			100	f	499.6869	0.585	4.3105263		12/13	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST402A		499.68685				4.3105263			
				21864		149.68685							
				26009		256							
				3999		94							
D2947 Clamp		Manufactured	No			100	Each	7.0000	1	7		12/13	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST456		7				7			
				73415		7							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

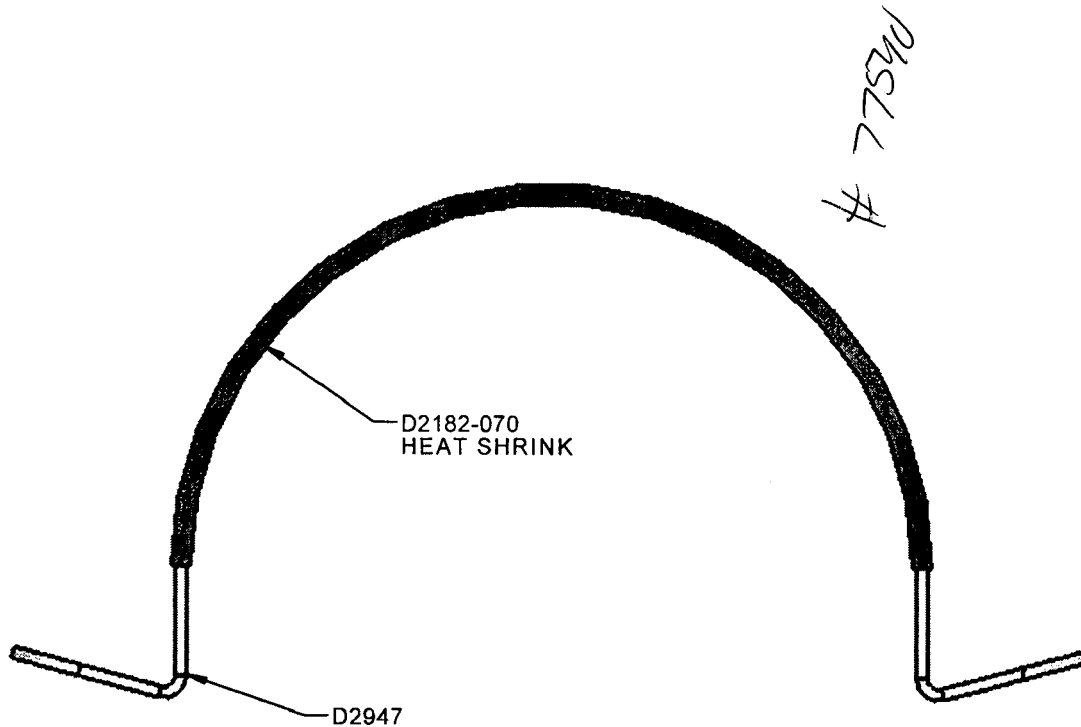
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>CB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3544	REV. A SHEET 1 OF 1
DATE 06.08.11		TITLE CLAMP	SCALE 1:1
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	



D3544-041 CLAMP

RELEASED
06.08.23 *[Signature]*

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries